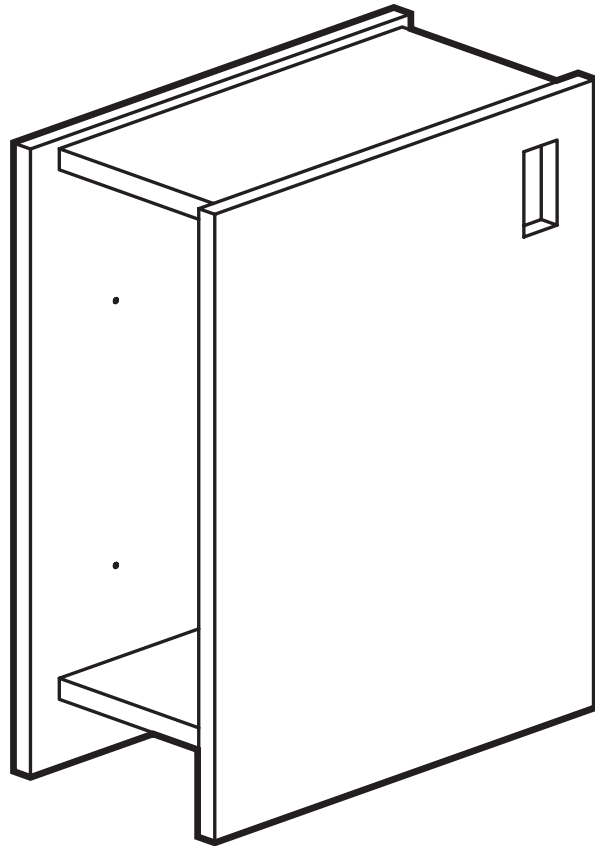




BY  **IRONWOOD**

LWPS

LAB WORKSTATION PROCESSOR SHELF



IMPORTANT!

Assembly may require the assistance of another person.

Before you begin assembly:

READ THE DIRECTIONS all the way through one time. This will speed up the process and help you understand the sequence of steps.

COUNT THE PARTS AND HARDWARE before assembly. This ensures you have received all necessary parts before you begin.

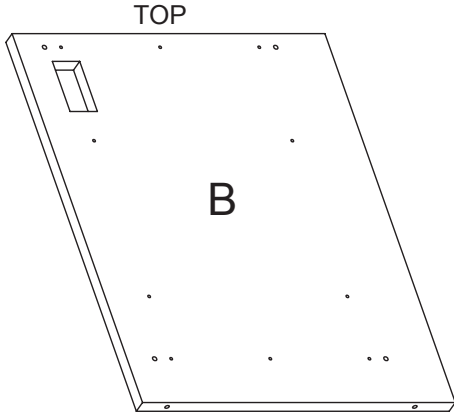
TOOLS: You may need a Phillips head screwdriver, a medium slotted screwdriver or a plastic mallet. To protect your new furniture from damage during assembly, it is recommended to work on a carpeted surface.

In the event any parts are missing from this package, send your name, address, telephone number, and a description of the missing part(s) to: **PARTS, Box 1420, Missoula, MT 59806** or call: **1-800-769-5693** or **FAX 1-800-445-5281**.

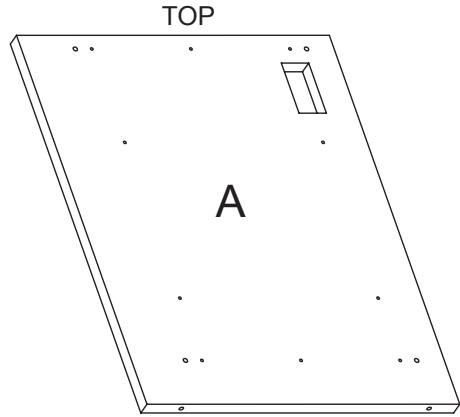
CAUTION: On assemblies requiring glue, make sure the unit is assembled correctly before gluing. Once this unit is assembled with glue, the manufacturer will not be responsible for damaged parts. Keep a damp cloth or sponge handy to wipe off excess glue.

To care for this furniture, simply wipe with a cloth dampened with glass cleaner containing ammonia-D.

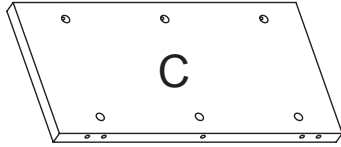
PARTS DIAGRAM



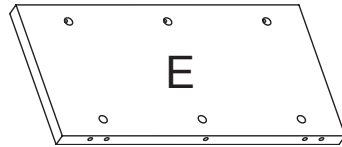
Rightside	06002141	1 ea.
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Leftside	06002141	1 ea.
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Top	06002101	1 ea.
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Bottom	06002101	1 ea.
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H1	Leveler Insert	274650	4 ea.
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H2	Leveler Glide	300870	4 ea.
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H3	Minifix Bolt	909834	12 ea.
----	--------------	--------	--------



H4	Wood Dowel	195000	8 ea.
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H5	Minifix Cam	909810	12 ea.
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H6	Sleeve Connector	950200	8 ea.
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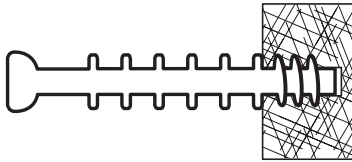


H7	Connector Screw	901350	8 ea.
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Using the Minifix System:

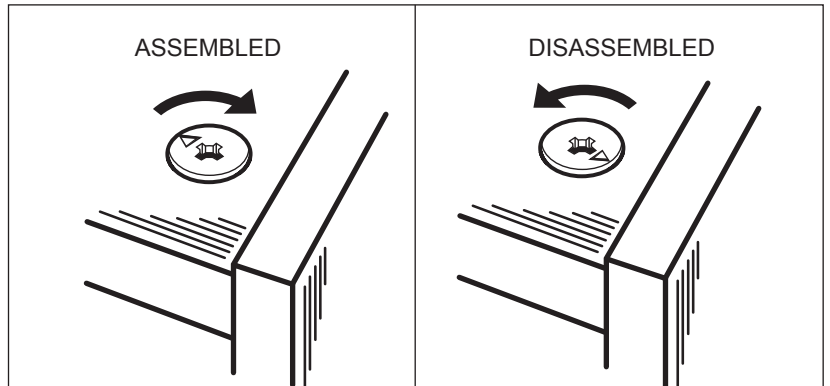
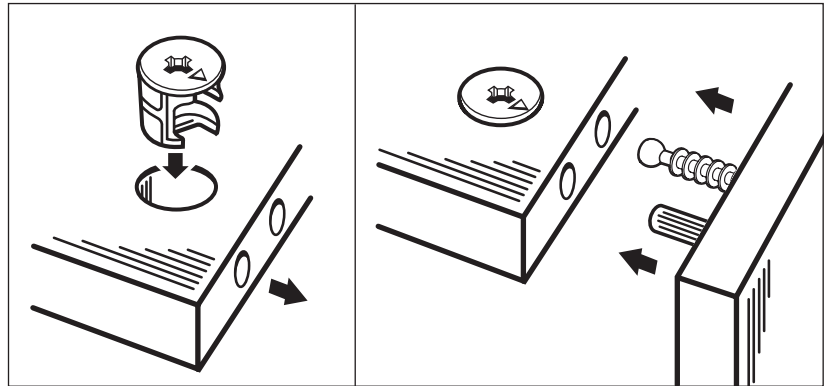
Insert the Minifix Cams into the appropriate holes with the arrow facing outwards as shown.

When screwing post into hole, **Do Not** over tighten. Screw post down until bottom face of post flange just touches board surface.



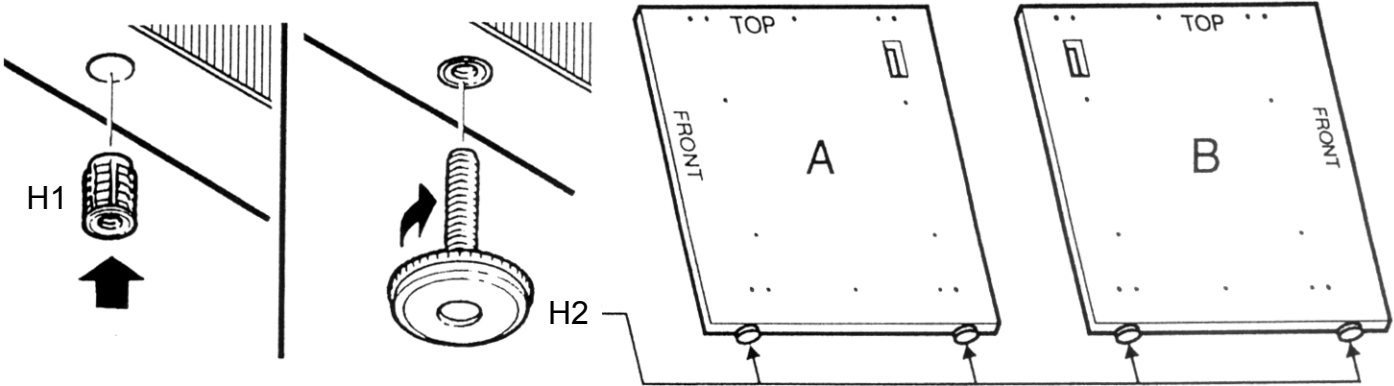
Using the #2 Phillips screwdriver, rotate the Cam Devices a half turn clockwise until snug.

To disassemble, turn the Cam Devices counter-clockwise and remove panels.



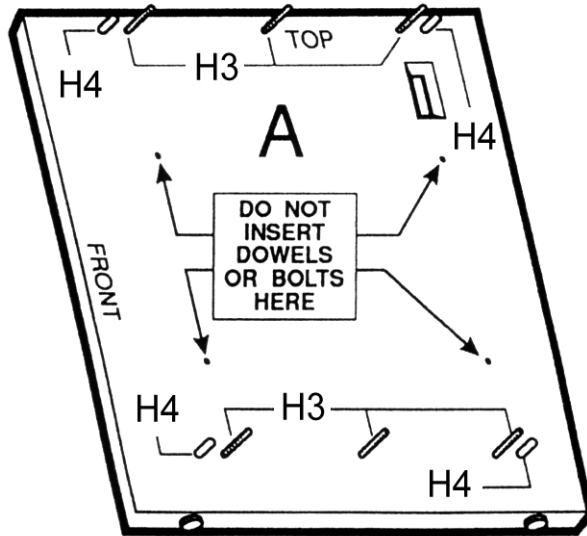
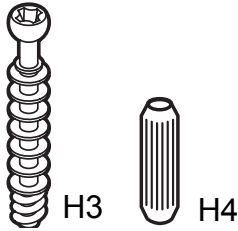
#1

Place the Left Side Panel (A) and the Right Side Panel (B) on a clean, carpeted surface or foam padding with the pre-drilled holes facing up. Insert the Leveler Inserts (H1) into the holes in the bottom edges of Left Side Panels (A) and Right Side Panels (B). Using a plastic mallet, tap until flush with the surface. Screw the Levelers (H2) into the Leveler Inserts. Adjust Levelers when the assembled unit is in place.



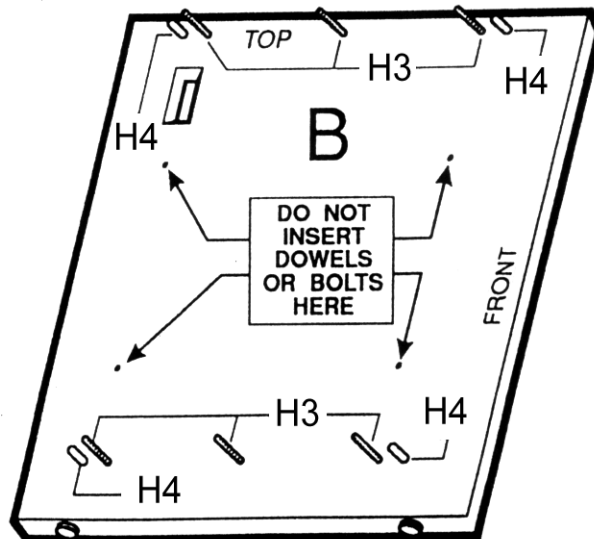
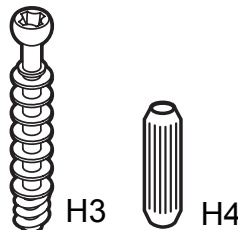
#2

Using a screwdriver, screw six Minifix bolts (H3) into the Left Side Panel (A) where indicated. Insert four Wood Dowels (H4) into the Left Side Panel (A) where indicated.



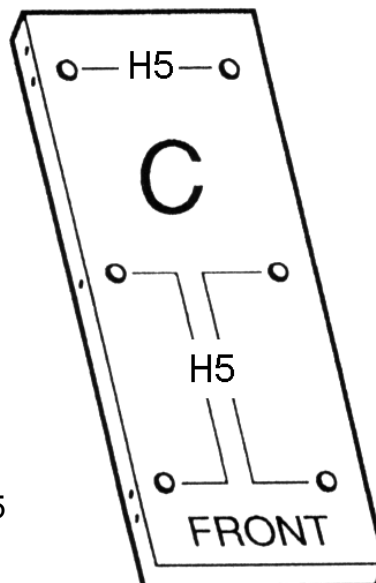
#3

Using a screwdriver, screw six Minifix bolts (H3) into the Right Side Panel (B) where indicated. Insert four Wood Dowels (H4) into the Right Side Panel (B) where indicated.



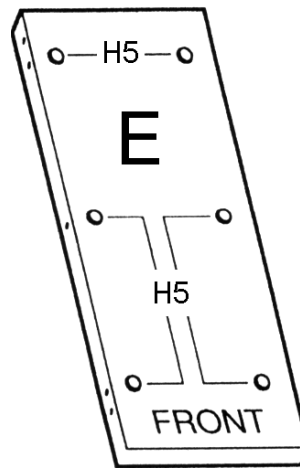
#4

Place the Top Panel (C) onto a clean, carpeted surface or foam padding with the pre-drilled holes facing up. Insert six Minifix cams (H5) into the Top Panel (C) with the arrows of the cams facing out.



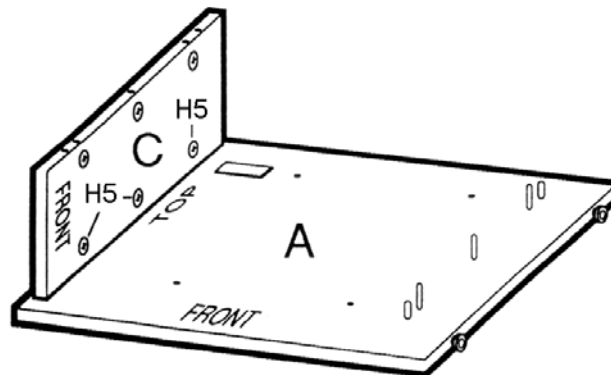
#5

Insert six Minifix Cams (H5) into the Bottom Panel (E) with the arrows of the cams facing out.



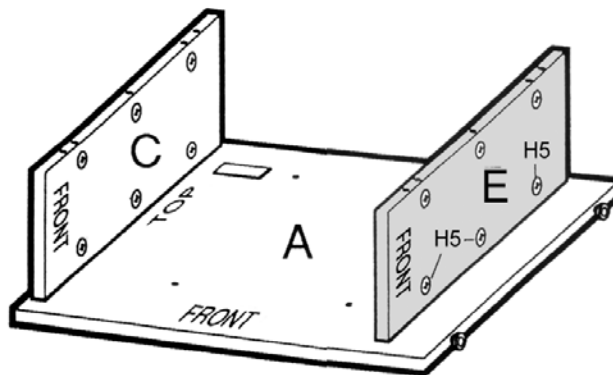
#6

Place the Left Side Panel (A) on a clean, carpeted surface or foam padding with the bolts and dowels facing up as shown. Position the Top Panel (C) onto the Left Side Panel (A) with the front edges oriented as shown and turn the arrows of the Minifix cams (H5) clockwise to secure.



#7

Position the Bottom Panel (E) onto the Left Side Panel (A) with the front edges oriented as shown and turn the arrows of the Minifix cams (H5) clockwise to secure.

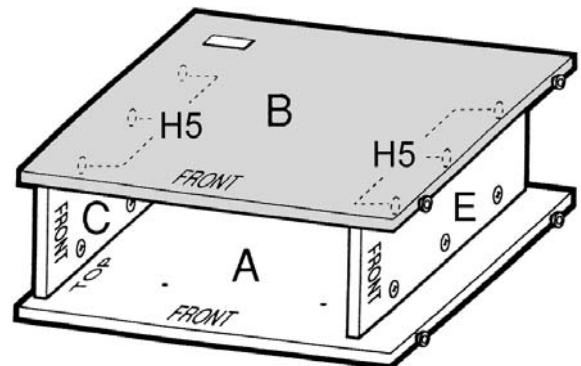


#8

Position the Right Side Panel (B) onto the unit and turn the Minifix cams (H5) of the Top Panel (C) and Bottom Panel (E) clockwise to secure. Turn the unit upright.

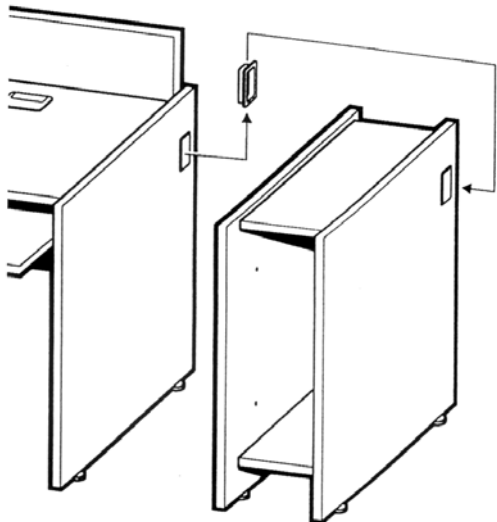
Assembly is now complete.

The next steps show how to connect this unit to either one or two Lab Workstations.

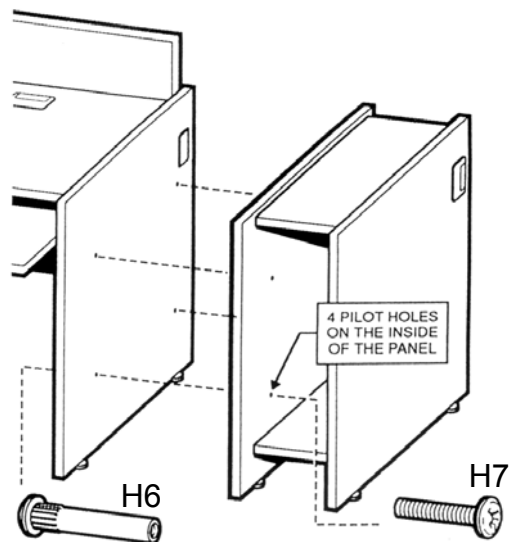


ADJOINING TO OTHER WORKSTATIONS:

Remove Cable Grommets from the panel to be connected. The Cable Grommet must be reinstalled in the other side of the Processor Shelf unit.



Using a 13/64" bit, drill through the four pilot holes on the inside of each side panel.



Align the side panels of the units to be connected. Tap four Connector Sleeves (H6) through the holes in one side panel and into the holes of the unit to be connected. From the other side, secure the units together using four connector Screws (H7).

ADJOINING TO OTHER WORKSTATIONS:

Remove Cable Grommets from the panel to be connected.

Using a 13/64" bit, drill through the four pilot holes on the inside of each side panel.

Align the side panels of the units to be connected. Tap four Connector Sleeves (H6) through the holes in one side panel and into the holes of the unit to be connected. From the other side, secure the units together using four connector Screws (H7).

