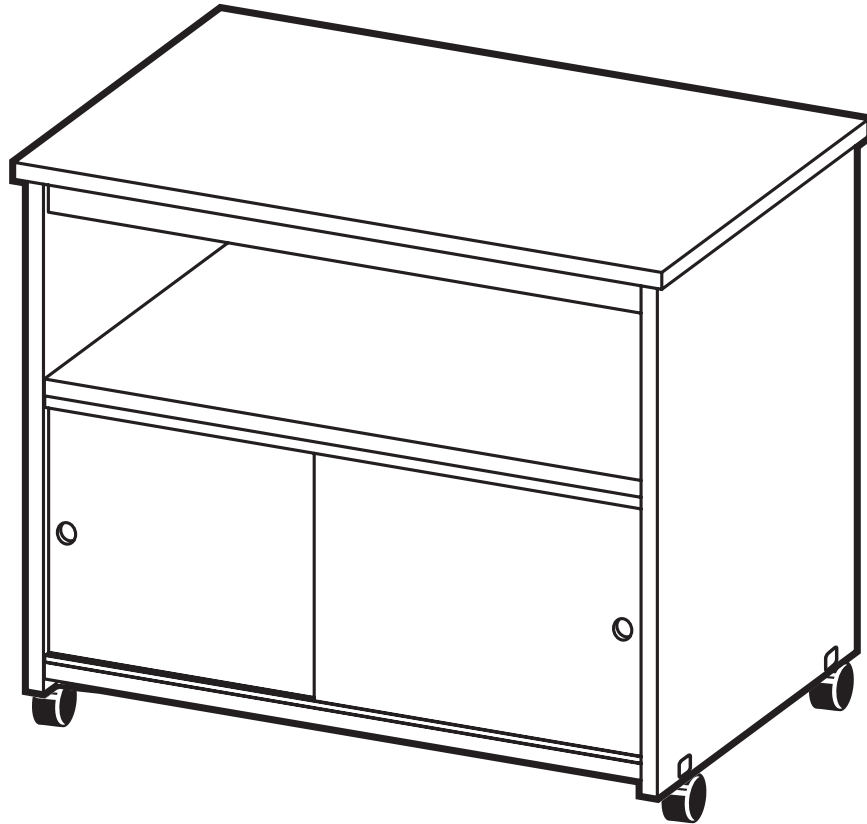




IRONWOOD

MPS

MULTI-PURPOSE STAND



IMPORTANT!

Assembly may require the assistance of another person.

Before you begin assembly:

READ THE DIRECTIONS all the way through one time. This will speed up the process and help you understand the sequence of steps.

COUNT THE PARTS AND HARDWARE before assembly. This ensures you have received all necessary parts before you begin.

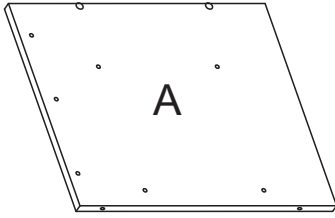
TOOLS: You may need a Phillips head screwdriver, a medium slotted screwdriver or a plastic mallet. To protect your new furniture from damage during assembly, it is recommended to work on a carpeted surface.

In the event any parts are missing from this package, send your name, address, telephone number, and a description of the missing part(s) to: PARTS, Box 1420, Missoula, MT 59806 or call: 1-800-769-5693 or FAX 1-800-445-5281.

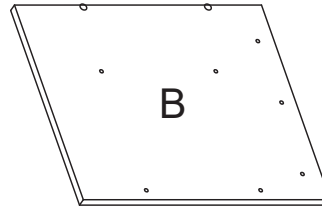
CAUTION: On assemblies requiring glue, make sure the unit is assembled correctly before gluing. Once this unit is assembled with glue, the manufacturer will not be responsible for damaged parts. Keep a damp cloth or sponge handy to wipe off excess glue.

To care for this furniture, simply wipe with a cloth dampened with glass cleaner containing ammonia-D.

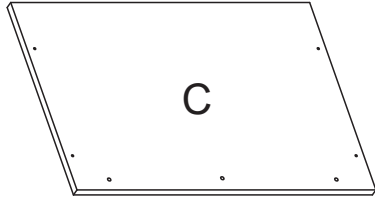
PARTS DIAGRAM



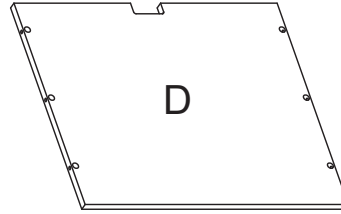
Left Side	05850641	1 ea.
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Right Side	05850641	1 ea.
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Top	05850601	1 ea.
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Back	05850652	1 ea.
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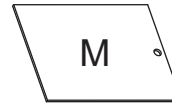
Bottom	05850611	1 ea.
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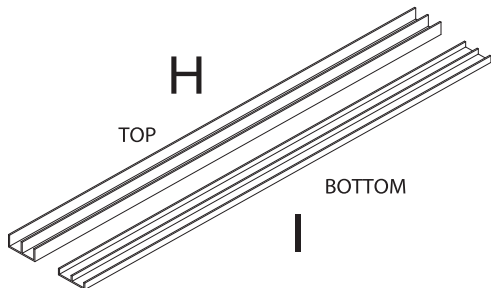
Shelf	05850611	1 ea.
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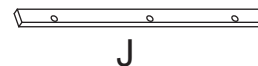
Left Door	05850673	1 ea.
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Right Door	05850673	1 ea.
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Top Door Slide	H0045	1 set
Bottom Door Slide	H0055	



Facia	05850686	1 ea.
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HARDWARE



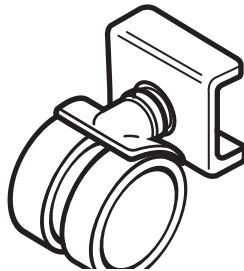
H1	Rafix Cam	909909	4 ea.
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H2	Raifix Bolt	909925	18 ea.
----	-------------	--------	--------



H3	Flush Rafix Cam	909911	9 ea.
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H5	Castors	H1192	2 ea
	Castors - locking	H1192lg	2 ea



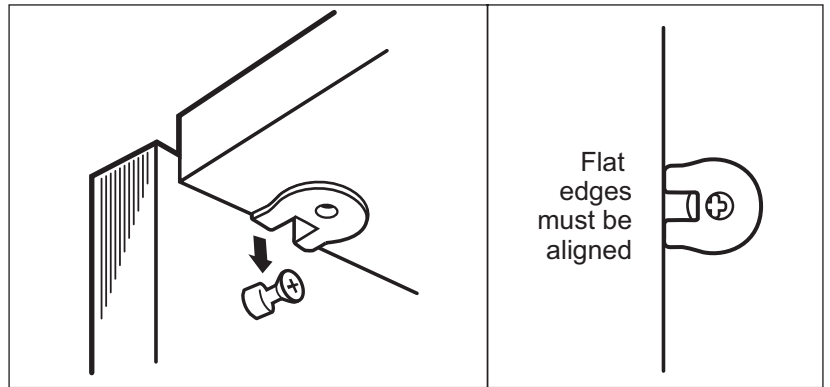
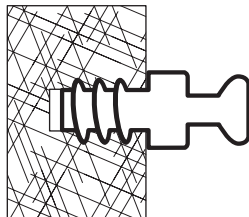
H6	Finger Pull	290110	2 ea.
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Using the Rafix System:

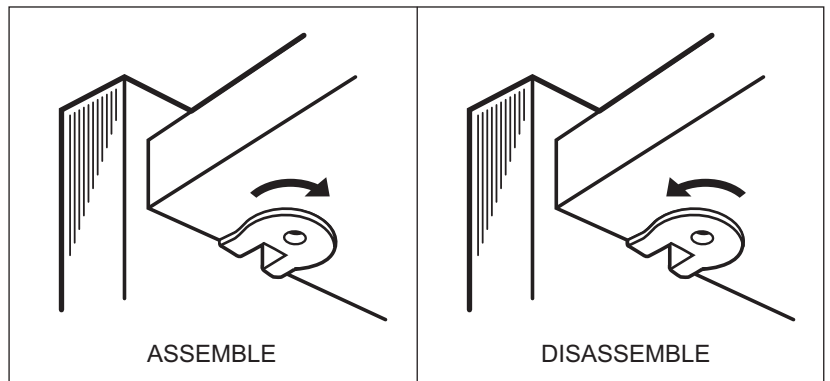
Insert the Rafix Cams into the appropriate holes. The flat edge of the cam should be facing the edge of the panel.

Slide Rafix Cams of the panel to be attached onto the corresponding posts.

When screwing post into hole, **Do Not** over tighten. Screw post down until bottom face of post flange just touches board surface.



Using a #3 Phillips screwdriver, turn the rotating portion of the Rafix Cam a 1/2 turn clockwise to secure. **IMPORTANT!** Do not exceed 1/2 turn when tightening cams. Turn 1/2 turn counterclockwise to disassemble and remove panel.

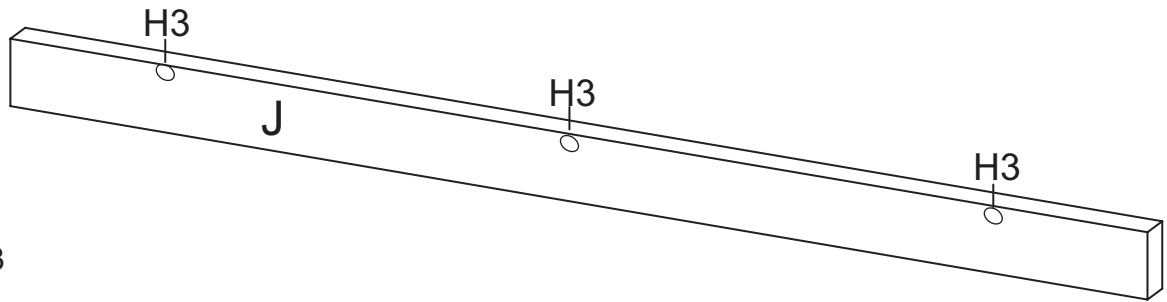


#1

Insert 3 rafx cams (H3) into the Facia Strip (J) as shown.



H3

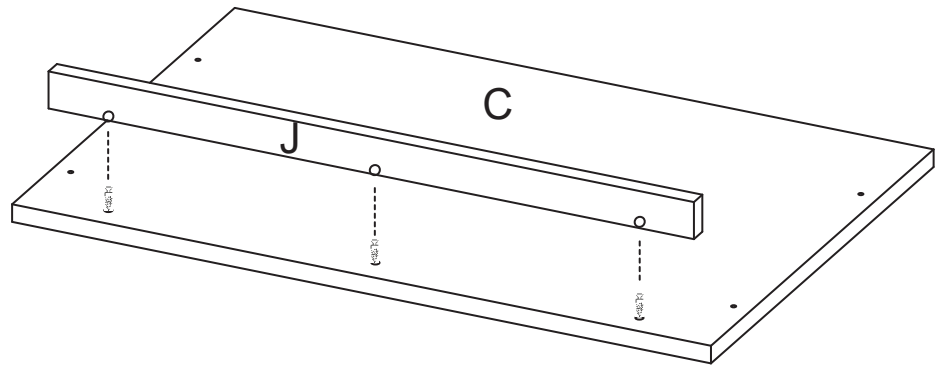


#2

Insert 3 rafx bolts (H2) into Worksurface (C) where indicated. Place facia (J) onto rafx bolts and turn rafx cam to secure.



H2

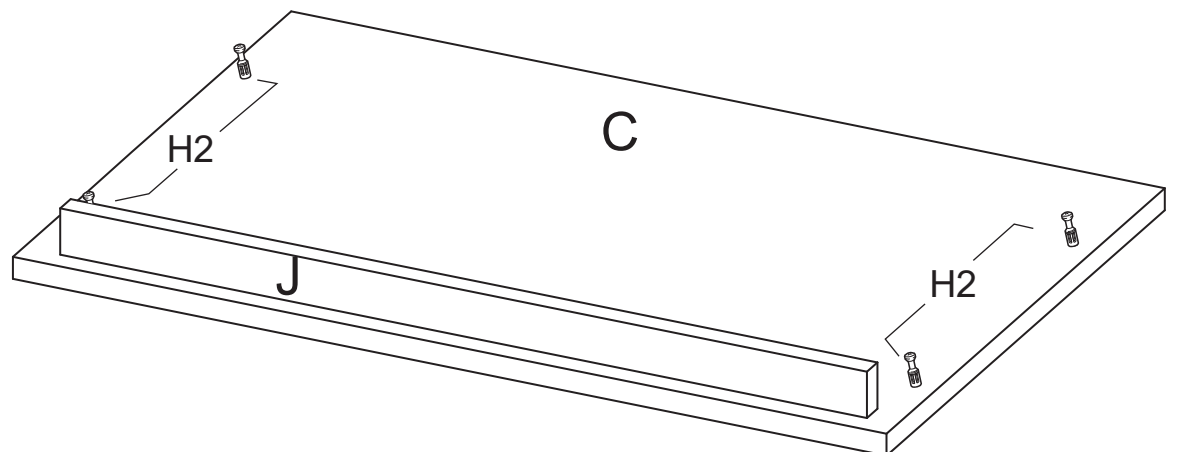


#3

Screw 4 Rafx Bolts (H2) into the pre-drilled holes of the Worksurface (C) where indicated.

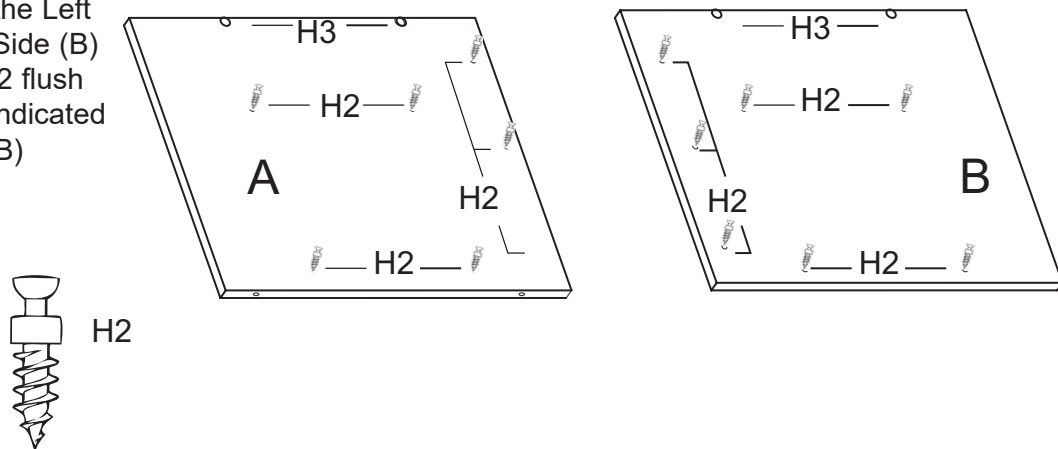


H2



#4

Screw 7 rafx Bolts (H2) into the pre-drilled holes of the Left Side (A) and the Right Side (B) where indicated. Insert 2 flush rafx cams (H3) where indicated in to both sides (A and B)

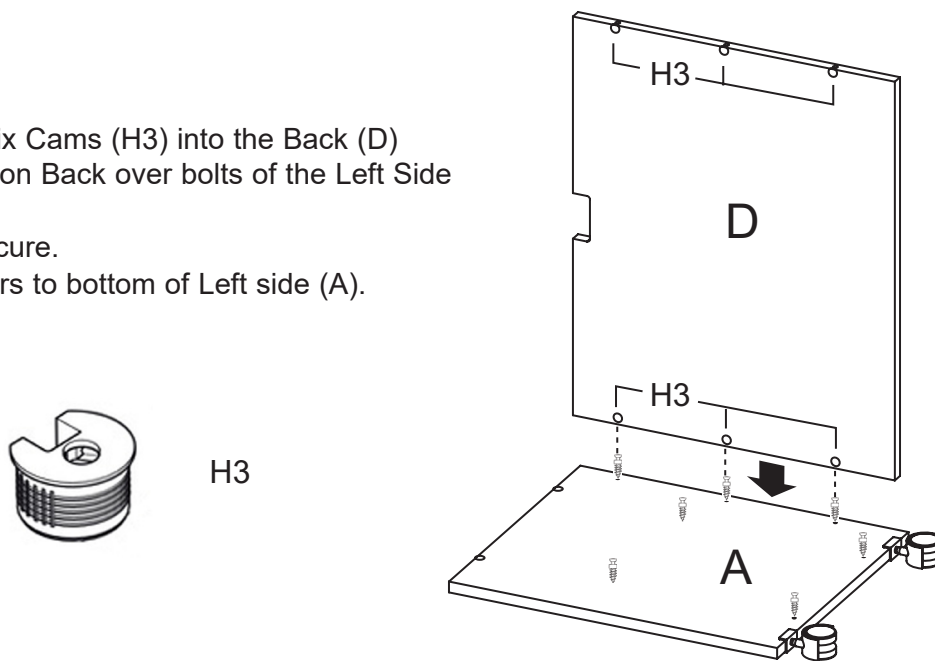


#7

Insert 6 flush rafx Cams (H3) into the Back (D) facing out. Position Back over bolts of the Left Side (A) as shown.

Turn cams to secure.

Attach two casters to bottom of Left side (A).



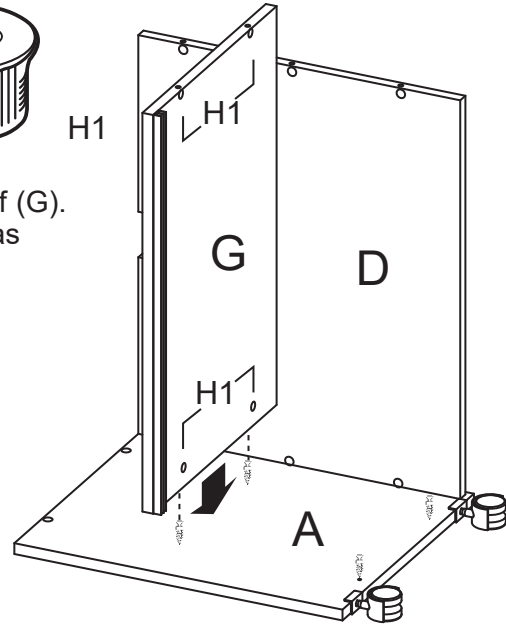
#8



H1

Insert 4 rafx Cams (H1) into the Shelf (G).
Position Shelf onto the Left Side (A) as
shown.

Turn cams to lock in place.



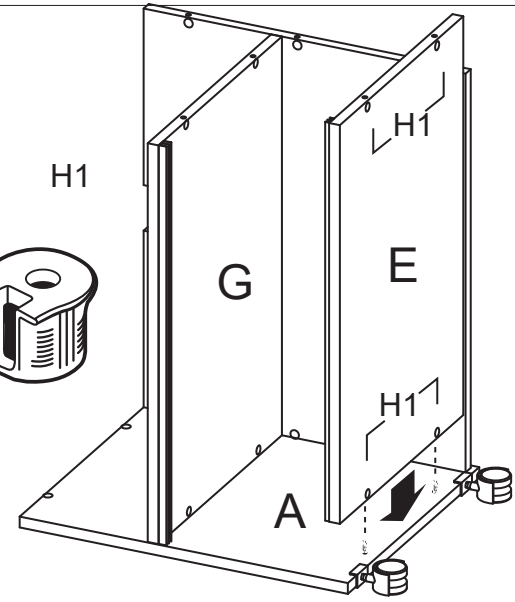
#9

Insert 4 rafx Cams (H1) into the Bottom Panel (E)
facing out. Position Bottom onto unit as shown.

Turn cams to lock in place.



H1

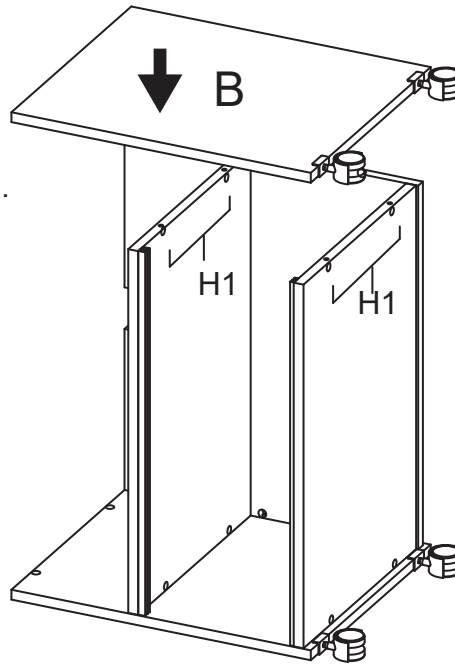


#10

Position Right Side (B) bolts over the corresponding Cams of the unit as shown.

Turn cams to lock in place.

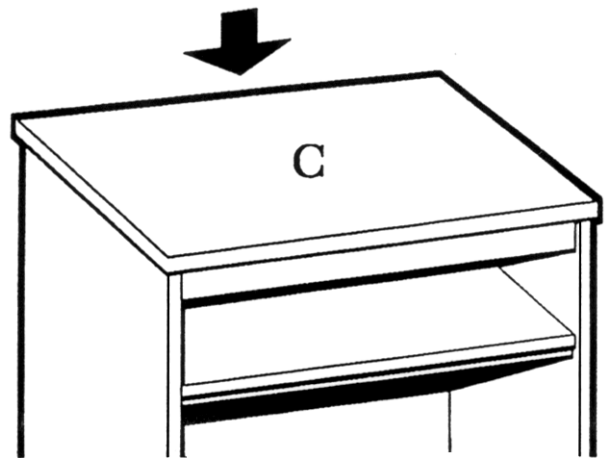
Attach two casters to bottom of right side (B).



#11

Turn the unit upright. Position Worksurface (C) bolts onto the corresponding Cams of the unit as shown.

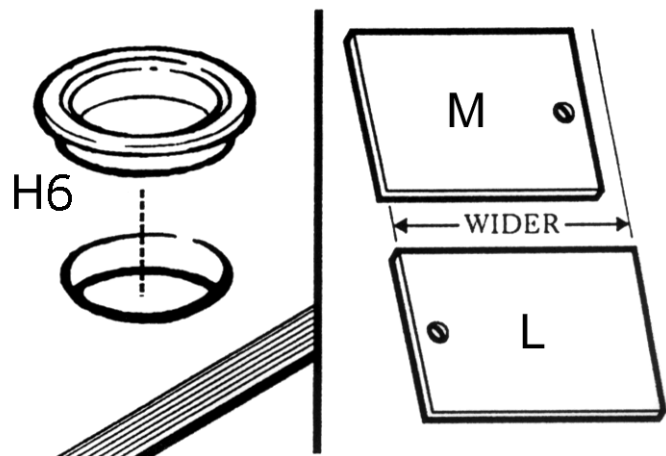
Turn cams to lock in place.



#12

Press a Finger Pull (H6) into the hole on the finished side of each Door as shown.

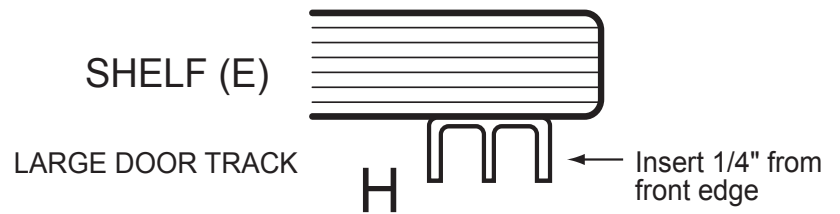
Identify the Left and Right doors. The Left Door (L) is wider than the Right Door (M).



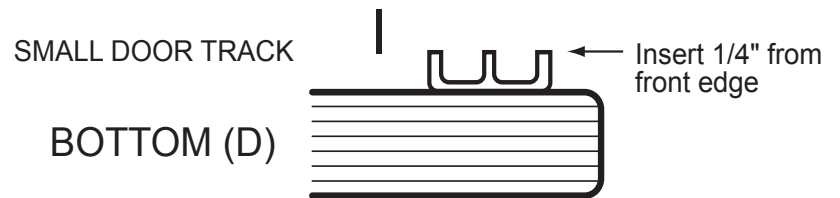
#13

Due to excessive breaking during shipping, we are no longer pre-installing the door track.

First, remove paper backing from adhesive strip on the large door track (H). Place the track on the underside of Shelf (E) 1/4" from the front edge.

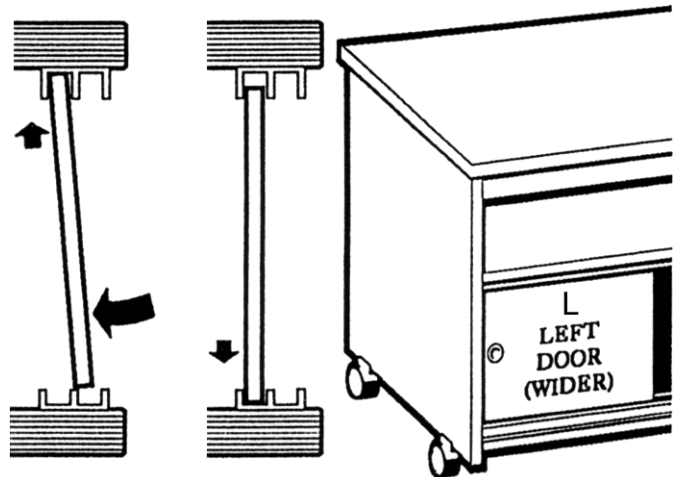


Next, remove paper backing from adhesive strip on the small door track (I). Place the track on the top of Bottom (D) 1/4" from the front edge.



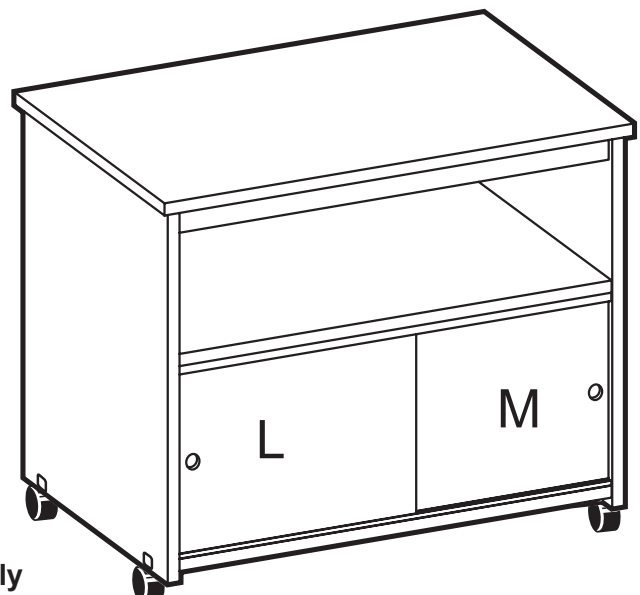
#14

Install Left door (L) into the rear door tracks as shown. Insert the upper edge of the Door into the top rear channel, pivot the door down and into lower rear channel as shown.



#15

Install Right door (M) into the front door track in the same manner.



Your MPS Multi Purpose Stand is now completely assembled and ready for use.