IMPORTANT!

Assembly may require the assistance of another person.

Before you begin assembly:

READ THE DIRECTIONS all the way through one time. This will speed up the process and help you understand the sequence of steps.

COUNT THE PARTS AND HARDWARE before assembly. This ensures you have received all necessary parts before you begin.

TOOLS: You may need a Phillips head screwdriver, a medium slotted screwdriver or a plastic mallet. To protect your new furniture from damage during assembly, it is recommended to work on a carpeted surface.

In the event any parts are missing from this package, send your name, address, telephone number, and a description of the missing part(s) to: PARTS, Box 1420, Missoula, MT 59806 or call: 1-800-769-5693 or FAX 1-800-445-5281.

CAUTION: On assemblies requiring glue, make sure the unit is assembled correctly before gluing. Once this unit is assembled with glue, the manufacturer will not be responsible for damaged parts. Keep a damp cloth or sponge handy to wipe off excess glue.

To care for this furniture, simply wipe with a cloth dampened with glass cleaner containing ammonia-D.
The diagram show one size for ease of viewing. Any differences will be indicated in each part’s description.

### Left Panel
- G42DB: 01026041 (1 ea.)
- G48DB: 01026241 (1 ea.)
- G60DB: 01026441 (1 ea.)
- G72DB: 01026641 (1 ea.)
- G84DB: 01026841 (1 ea.)

### Right Panel
- G42DB: 01026041 (1 ea.)
- G48DB: 01026241 (1 ea.)
- G60DB: 01026441 (1 ea.)
- G72DB: 01026641 (1 ea.)
- G84DB: 01026841 (1 ea.)

### Hardware
- **H1** Metal Spanner LS-MB 909910 1 ea.
- **H2** Back Panel
  - G42-Back: 102361/65 .5 ea.
  - G60-Back: 102359/63 1 ea.
  - G72-Back: 102360/64 1 ea.
  - G84-Back: 102361/65 1 ea.

- **H3** Minifix Cam 909810 16 ea.
- **H4** Minifix Bolt 909834 16 ea.
- **H5** Tab-V Housing 909930 8 ea.
- **H6** Screw in Tab V 909931 8 ea.
- **H7** Varianta Screw 988060 12 ea.
- **H8** #8 x 5/8" Panhead Screw 988056 2 ea.
If you have purchased an Adder unit to be assembled in conjunction with this Base unit, it is important to read all the way through the Adder instructions (enclosed in the Adder carton) before beginning. It will be necessary to substitute a Divider (J) for a Right Side (B) during assembly.

NOTE:
The diagrams show one size for ease of viewing.
Any differences will be indicated in each step’s text.
Using a plastic mallet, tap in the plastic housings with the flat edge facing outwards until flush with the surface.

IMPORTANT! The flat edge of the plastic housing must be aligned with the shelf edge. Plastic Housings cannot be repositioned once installed.

For a Fixed Shelf or Top, install the metal flange using a System (Varianta) Screw as shown. DO NOT over tighten!

For an Adjustable Shelf, use the Metal Shelf Clip.

Slide the shelf into place over the Metal Flanges and push down until fully seated.

Turn the rotating portion (Cam) 1/2 turn to lock in place.

To remove, simply turn the Cam counter clockwise 1/2 turn and lift the shelf off of the Metal Flanges.
Using the Minifix System:

Insert the Minifix Cams into the appropriate holes with the arrow facing outwards as shown.

When screwing post into hole, **Do Not** over tighten. Screw post down until bottom face of post flange just touches board surface.

Using the #2 Phillips screwdriver, rotate the Cam Devices a half turn clockwise until snug.

To disassemble, turn the Cam Devices counter-clockwise and remove panels.

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**#1**

Screw in Minifix Bolt (H4) into the corresponding holes in conjunction with (H6) just like step #1 in Single Face Unit.
#2 Push in Minifix Cam (H3) into appropriate Holes on the Spanner and Toe Kick Panels.

#3 Insert Tab V Housing (H5) into the holes of the Top Panel.

#4 Attach Spanner Panels (C) to the Left Panel and secure by turning the Minifix Cams (H3).
#5 Attach Toe Kick Panels (D) to the Left Panel (A) and secure by turning the Minifix Cams (H3).

#6 Attach Right Panel to the spanner and Toe Kick Panels and secure by turning the Minifix Cams.
#7 Insert Metal Spanner (H1) and secure with Varianta Screws.

#8 Insert Top Panel and secure in place using Tab V System.
Slide in Back Panel (H2) and hold in place by screwing in Panhead Screws (H8) into the Bottom Spanner.

Insert Shelf Clips and Insert Shelves. (See Shelving Assembly sheet)