IMPORTANT!
Assembly may require the assistance of another person.

Before you begin assembly:
READ THE DIRECTIONS all the way through one time. This will speed up the process and help you understand the sequence of steps.

COUNT THE PARTS AND HARDWARE before assembly. This ensures you have received all necessary parts before you begin.

TOOLS: You may need a Phillips head screwdriver, a medium slotted screwdriver or a plastic mallet. To protect your new furniture from damage during assembly, it is recommended to work on a carpeted surface.

CAUTION: On assemblies requiring glue, make sure the unit is assembled correctly before gluing. Once this unit is assembled with glue, the manufacturer will not be responsible for damaged parts. Keep a damp cloth or sponge handy to wipe off excess glue.

To care for this furniture, simply wipe with a cloth dampened with glass cleaner containing ammonia-D.

In the event any parts are missing from this package, send your name, address, telephone number, and a description of the missing part(s) to: PARTS, Box 1420, Missoula, MT 59806 or call: 1-800-769-5693 or FAX 1-800-445-5281.
PARTS DIAGRAM

Left Side – CD6029 01011941 1 ea.
Left Side – CD6032 01012041 1 ea.
Left Side – CD6039 01012141 1 ea.

Right Side – CD6029 01011941 1 ea.
Right Side – CD6032 01012041 1 ea.
Right Side – CD6039 01012141 1 ea.

Top 01012201 1 ea.

Back – CD6029 01012252 1 ea.
Back – CD6032 01012352 1 ea.
Back – CD6039 01012452 1 ea.

Bottom 01012201 1 ea.
Toeboard 01012272 1 ea.
<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Part Number</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>H1</td>
<td>Minifix Cam</td>
<td>909810</td>
<td>14 ea.</td>
</tr>
<tr>
<td>H2</td>
<td>Metal Brace</td>
<td>411180</td>
<td>1 ea.</td>
</tr>
<tr>
<td>H3</td>
<td>#8 x 5/8&quot; Panhead Screw</td>
<td>988056</td>
<td>14 ea.</td>
</tr>
<tr>
<td>H4</td>
<td>Leveler Insert</td>
<td>274650</td>
<td>4 ea.</td>
</tr>
<tr>
<td>H5</td>
<td>Leveler</td>
<td>300870</td>
<td>4 ea.</td>
</tr>
<tr>
<td>H6</td>
<td>Minifix Bolt</td>
<td>909834</td>
<td>14 ea.</td>
</tr>
<tr>
<td>H7</td>
<td>Wood Dowel</td>
<td>195000</td>
<td>12 ea.</td>
</tr>
<tr>
<td>H8</td>
<td>Angle Bracket</td>
<td>401172</td>
<td>2 ea.</td>
</tr>
<tr>
<td>H9</td>
<td>#14 x 1/2&quot; Panhead Screw</td>
<td>901233</td>
<td>8 ea.</td>
</tr>
<tr>
<td>H10</td>
<td>Confirmat Screw</td>
<td>950100</td>
<td>5 ea.</td>
</tr>
<tr>
<td>H11</td>
<td>Wire Trough</td>
<td>412990</td>
<td>2 ea.</td>
</tr>
<tr>
<td>H12</td>
<td>Grommet</td>
<td>286580</td>
<td>4 ea.</td>
</tr>
<tr>
<td>H13</td>
<td>Connector Sleeve</td>
<td>950200</td>
<td>4 ea.</td>
</tr>
<tr>
<td>H14</td>
<td>Connector Screw</td>
<td>901350</td>
<td>4 ea.</td>
</tr>
<tr>
<td>H15</td>
<td>6 x 5/8 Panhead Screw</td>
<td>901216</td>
<td>4 ea.</td>
</tr>
</tbody>
</table>
Using the Minifix System:

Insert the Minifix Cams into the appropriate holes with the arrow facing outwards as shown.

Using the #2 Phillips screwdriver, rotate the Cam Devices a half turn clockwise until snug.

To disassemble, turn the Cam Devices counter-clockwise and remove panels.

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#1

Place the Top (C) onto a clean, carpeted surface with the pre-drilled holes facing up. Insert six Minifix Cams (H1) into the top with the arrows of the cams facing out.

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#2

Attach the Metal Brace (H2) to the Top (C) using fourteen #8 x 5/8” Panhead Screws (H3) in the pre-drilled holes as shown.
#3 Place the Back (D) with the pre-drilled holes facing up as shown. Insert six Minifix Cams (H1) into the Back with the arrows of the cams facing out.

#4 Insert the Leveler Inserts (H4) into the holes in the bottom edges of Left Side (A) and Right Side (B). Using a plastic mallet, tap until flush with the surface. Screw the Levelers (H5) into the Leveler Inserts. Adjust Levelers when the assembled unit is in place.

#5 Screw seven Minifix Bolts (H6) into each Side (A & B) where indicated. Insert six Dowels (H7) into each side (A & B) where indicated.
#6
Secure an Angle Bracket (H8) to each end of the Toeboard (F) using the ½" Panhead Screws (H9).

#7
Attach the Toeboard (F) to the Bottom (E) using five Confirmat Screws (H10) through the pre-drilled holes as shown.

NOTE: The Angle Brackets (H8) should be oriented towards the inside as shown.

#8
Insert two Minifix Cams (H1) into the Bottom (E) with the arrows of the cams facing out.

#9
Place the Left Side (A) with the bolts and dowels facing up as shown. Position the Top (C) onto the Left Side (A) and turn cams (H1) clockwise to secure.

#10
Position the Back (D) onto the Left Side (A) and turn the cams (H1) clockwise to secure.
Position the Bottom (E) and Toeboard (F) assembly onto the Left Side (A) and turn cam (H1) clockwise to secure.

Position the bolts and dowels of the Right Side (B) onto the unit and turn the cams (H1) clockwise to lock in place.

Secure the Angle Brackets (H8) of the Toeboard (F) to each Side (A & B) using ½” Panhead Screws (H9).

Peel the paper backing from the adhesive stip on the Wire Trough (H11). Attach the Wire Trough to the Back of the unit and secure in place by driving two Panhead Screws (H15) through the predrilled holes in the Wire Trough.

Note: It will be difficult to remove or reposition the wire trough once the Back and Top are joined.
With the assistance of another person, turn the unit upright. Insert Grommets (H12) into the Left Side (A), Right Side (B), and Top (C).

Assembly is now complete and your Glacier 60'' Desk Shell is ready for use.
ADJOINING TO OTHER WORKSTATIONS:

Remove Grommets from the panels to be connected.

Using a 13/64" bit, drill through the four pilot holes on the inside of each side panel.

Align the side panels of the units to be connected. Tap four Connector Sleeves (H13) through the holes in one side panel and into the holes of the unit to be connected. From the other side, secure the units together using four Connector Screws (H14).